# TRANSLATION PATENT COOPERATION TREATY

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or age		FOR FURTH	ER ACTION	See Form PCT/IPEA/416			
International appli			International filing date (day/month/year) 24.08.2004	Priority date (day/month/year) 12.09.2003			
PCT/JP20	004/0120	083   24.08.2					
C23C14/3		(IPC) or national classification	and IPC				
Applicant NIKKO MA	ATERIALS	CO., LTD.					
l. This rep	ort is the intern rticle 35 and tra	national preliminary examination	on report, established by this ling to Article 36.	International Preliminary Examining Authority			
2. This RE	PORT consists	ORT consists of a total of sheets, including this cover sheet.					
<ol><li>This rep</li></ol>	This report is also accompanied by ANNEXES, comprising:						
a. 🔲	(sent to the c	pplicant and to the Internation	ad Bureau) a total of	sheets, as follows:			
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4. This rep	ort contains ind	ications relating to the followin	g items:				
$\boxtimes$	Box No. I	Basis of the report					
	Box No. II	Prionty					
	Box No. III	Non-establishment of opinior	with regard to novelty, inver	ntive step and industrial applicability			
	Box No IV	Lack of unity of invention					
	Box No. V	Reasoned statement under Ar citations and explanations sug		elty, inventive step or industrial applicability;			
	Box No. VI	Certain documents cited					
	Box No. VII	Certain defects in the internal	ional application				
	Box No VIII	Certain observations on the in	sternational application				
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lame and mailing	address of the	IPEA/JP	Authorized officer				
acsimile No			Telephone No-				

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/JP2004/012083

Bα	No. I	Basis of the report		
1.	With	n regard to the language, this report is based on the inte cated under this item.	ernational application in the language in whi	ch it was filed, unless otherwise
		This report is based on translations from the original which is the language of a translation furnished for the		
		international search (Rule 12.3 and 23.1(b))	papers of	
		publication of the international application (Rul	le 12.4)	
		international preliminary examination (Rule 55	.2 and/or 55.3)	
2.	recei	h regard to the elements of the international application iving Office in response to an invitation under Article report):	n, this report is based on (replacement shee 14 are referred to in this report as "origi	ts which have been fianished to the nally filed" and are not annexed to
	$\boxtimes$	the international application as originally filed/furnish	had	
	Ħ	the description:	iko	
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			received by this Authority on	
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	ш	the claims:		
		nos		as originally filed/furnished
		nos.*	as amended (together wi	th any statement) under Article 19
		nos 6	received by this Authority on	
		nos.*	received by this Authority on	
		the drawings:		
		sheets		as originally filed/furnished
		sheets**	received by this Authority on	
		sheets <sup>6</sup>	received by this Authority on	
		a sequence listing aud/or any related table(s) - see Su	noulemental Box Relating to Sequence Listin	09
, $\Box$		The amendments have resulted in the cancellation of:		
-	_	the description, pages		
		the claims, uos.		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify)		
4.	Ш	This report has been established as if (some of) the they have been considered to go beyond the disclosur	amendments annexed to this report and list re as filed, as indicated in the Supplemental !	ed below had not been made, since Box (Rule 70.2(c))
		the description, pages	****	
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify)		
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PCT/JP2004/012083

	Statement					
	Novelty (N)	Claims 1-8				
		Claims				
	Inventive step (IS)					
	,	Claims 1-8				
	Industrial applicability (IA)					
	industrial applicationity (18)	Claims 1-8				
_	***	Clours				
	Citations and explanations (Rule 70.7)					
	Document 1: Aki	ra Suzuki, Atsushi Fukushima, "Sputtering				
	Za	i no Kaihatsu Doko", Denshi Zairyo, 1				
	Ju	ly 2002, Vol. 41, No. 7, pages 44 to 48,				
	pa	rticularly page 47, left column, line 10				
	to	right column, line 13				
	Document 2: Shi	ro Tsukamoto, Atsushi Fukushima, Akio				
	Yas	suoka, "Zairyo kara Kako Gijutsu o Minaosu				
	Hi	sakuzai kara Mita Kakushu Zairyo no				
	Tol	kucho Koyuten Kinzoku", Kikai Gijutsu, 1				
	Dec	cember 2002, Vol. 50, No. 13, pages 60 to				
	61	, particularly, page 61, left column, 2nd				
	li	ne from the bottom to right column, line				
	23					
	Document 3: JP	11-001766 A (Japan Energy Corporation), 6				
	Jan	nuary 1999, claims & EP 872572 A1 & KR				
	28	6206 B & US 6153315 A				
	Document 4: JP	2001-098367 A (Praxair ST Technology				
	Inc	c.), 10 April 2001, entire text & EP				
	10	74639 Al & US 6283357 Bl				
	Document 5: WO	03/046250 A1 (Nikko Materials Co., Ltd.),				
		May 2003, entire text (Family: none)				

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Claims 1 to 3, 7 and 8

The inventions set forth in claims 1 to 3, 7 and 8 do not involve an inventive step in the light of documents 1 to 3 cited in the international search report.

Document 1 sets forth a hollow cathode sputtering target, wherein the crystalline state of the inner bottom surface and the crystalline state of the inside inner peripheral surface must be made uniform. (As described in document 5 cited in the international search report, it is known that the inner bottom surface and the inside inner peripheral surface of a hollow cathode sputtering target are both parts which are subject to erosion, and document 1 is understood to indicate that the crystalline state of the inner bottom surface and inside inner peripheral surface which are parts that are subject to erosion are made uniform). Document 2 indicates that in order to make the film thickness uniform, it is necessary to control not only the crystalline state of the sputtering target but also the surface finishing state by polishing the surface, and document 3 indicates that the roughness of surfaces of the target which are subject to erosion is set to Ra 🗆 1.0μm or Ra 🗆 0.2μm to ensure a uniform film thickness.

It would therefore be easy for a person skilled in the art to set the inner bottom surface and inside inner peripheral surface which are the parts of a target which are subject to erosion to a uniform roughness of Ra [] 0.5µm in order to ensure a uniform film thickness in the hollow cathode sputtering target set forth in document 1.

PCT/JP2004/012083

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability:

citations and explanations supporting such statement

Claims 4 and 5

The invention set forth in claims 4 and 5 does not involve an inventive step in the light of documents 1 to 3 cited in the international search report, Even with reference to the description it is not clear to which portion the "outer peripheral edge portion" set forth in claims 4 and 5 refers, but as the applicant states in paragraph [0005] of the description, it is a known technique to roughen the surface of parts of a target which are not subject to erosion, therefore it would be easy for a person skilled in the art to roughen using blast treatment the "outer peripheral edge part" which may deemed to be a part of the target which is not subject to erosion.

### Claim 6

The invention set forth in claim 6 does not involve an inventive step in the light of documents 1 to 4 cited in the international search report. Document 4 sets forth a cladding-coated target, and a person skilled in the art would be capable of employing a cladding-coated target as necessary.